



# NFH15948B

## Conversion Varnish HS White Primer

### TECHINCAL FEATURES

- Great For Use On MDF & Wood. Enhanced Coverage, Easy Sanding
- Extra High Solids, Easy To Apply, Fast Dry, Great Vertical Hang
- Formulated Using Melamine Resins For Exceptional Hardness
- Virtually Formaldehyde Free



### GOOD TO KNOW



#### NOVOTINT

NFH15948B can be used for the creation of pigmented colors Thanks to our NovoTint Software.



#### WHERE TO USE IT

Recommended for kitchen cabinets, dining, living, and bedroom furniture.



#### PROPER CARE

For cleaning purposes use mild soap and warm water. Furniture polishes not recommended.

### MEETS OR EXCEEDS KCMA STANDARDS



- Heat and humidity test
- Cold check test
- Chemical resistance test
- Film swell test



361 W Longview Ave, Mansfield, OH 44903



(419) 983-0007



Info@novalkusa.com

## TECHNICAL DATA SHEET

Code	Description	Date
NFH15948B	HS Conversion Varnish White Primer	05/01/2025
<b>Recommended Use</b>	Kitchen & Bathroom Cabinetry, Residential / Commercial Wood Furniture / Fixtures	
<b>Application</b>	APPLY USING AIR ASSISTED AIRLESS, OR CONVENTIONAL SPRAY. TO BE USED UNDER NOVALK CONVERSION VARNISH COATINGS 1-2 TOTAL COATS RECOMMENDED, AT 6-8 WET MILS, SANDING WITH 320 OR VERY FINE GRIT BETWEEN COATS.	
<b>Mixing Preparation</b>	Catalyze at 10% (volume) NCH999 20%-35% (volume) Reduction with ND5303 Reducer, Additional reducers available.	
<b>Solids % by Wt.</b>	58% $\pm$ 2	
<b>Voc.</b>	446.21 G/L	
<b>Density</b>	1.29	
<b>Pot Life</b>	12 HR	
<b>Shelf Life</b>	12 Months	
<b>Dry Times</b>	Approximate Drying Times At 6 Wet Mils	
<b>Dust Free</b>	15 Minutes	<b>Note:</b> Drying times may vary depending on thickness applied, temperature and/or humidity.  <b>Warning:</b> Total film thickness of the finish should not exceed 6 mils dry film.
<b>Handling</b>	40 Minutes	
<b>OverCoat</b>	70 Minutes	
<b>Stackable</b>	12 Hours	

### Notes And Remarks:

- It is not recommended to apply amino-ureic coating like this one on top of polyurethane. If the curing process is not complete, defects may appear.
- The curing process of this product is greatly improved by heat/oven curing.
- To achieve a good pot-life, please keep any unused mixture away from air by covering the container with a lid or plastic.
- Thinner selection and ambient temperature will directly influence the pot-life.

The data provided in this technical sheet correspond to the values and characteristics of the product offered, in relation to our skills and experience. Novalk guarantees the physical-chemical characteristics of its products, as well as their consistency. However, the responsibility for the final result of the product application is to be considered up to the user, who must ensure that the selected product corresponds to his application needs and to the type of support selected. The viscosity level of highly thixotropic products may differ from what is reported in the technical data sheet. To be considered acceptable, this value should differ by a maximum of 30% from the reported value in the technical data sheet.