



# NAH15938-XX Conversion Varnish Clear Topcoat

## TECHINCAL FEATURES

- Exceptional Silky Smooth Conversion Varnish Clear Top Coat
- High Solids, Easy To Apply, Fast Dry, Great Vertical Hang
- Formulated Using Melamine Resins For Exceptional Hardness
- Excellent Mar, Moisture & Chemical Resistance
- Virtually Formaldehyde Free
- Available in 5 through 90 sheen



**NOVOTINT  
2.0**



## GOOD TO KNOW

### SPRAY CANS

NAH15938 Series CV can be used in both transparent and pigmented to fill spray cans for touchups.

### NOVOTINT

NAH15938 can be used as a transparent base for the creation of pigmented colors, thanks to our Novotint Software.

### WHERE TO USE IT

Recommended for kitchen cabinets, dining, living, and bedroom furniture.

### PROPER CARE

For cleaning purposes use mild soap and warm water. Furniture polishes not recommended.

## MEETS OR EXCEEDS KCMA STANDARDS



Heat and humidity test

Cold check test

Chemical resistance test

Film swell test



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## TECHNICAL DATA SHEET

Code	Description	Date
NAH15938	ACID CATALYZED CLEAR TOPCOAT	05/01/2025

<b>Recommended Use</b>	Kitchen & Bathroom Cabinetry, Residential / Commercial Wood Furniture	
<b>Application</b>	<b>APPLY USING AIR ASSISTED AIRLESS, OR CONVENTIONAL SPRAY.</b> IF A SEALER COAT IS DESIRED USE NFH15903 CV SEALER. 2-3 TOTAL COATS RECOMMENDED at 4-5 Wet Mils, SANDING WITH 320 OR VERY FINE GRIT BETWEEN COATS.	
<b>Mixing Preparation</b>	10% (volume) NCH999 Acid Catalyst. NAH15938 is a ready to use product. 10%-20% (volume) reduction with ND5303 (slow), ND4028 (medium) or ND5920 (fast) may be added to improve flow.	
<b>Solids % by Wt.</b>	38%	
<b>Voc.</b>	679.4 g/l	
<b>Density</b>	.96	
<b>Pot Life</b>	12 HR	
<b>Shelf Life</b>	12 Months	
<b>Dry Times</b>	Approximate Drying Times At 4-5 Wet Mils	
<b>Dust Free</b>	20 Minutes	<b>Note:</b> Drying times may vary depending on thickness applied, temperature and/or humidity. <b>Warning:</b> Total film thickness of the finish should not exceed 6 mils dry film.
<b>Handling</b>	45 Minutes	
<b>OverCoat</b>	120 Minutes	
<b>Stackable</b>	12 Hours	

### Notes And Remarks:

- It is not recommended to apply amino-ureic topcoats like this one on top of polyurethane. If the curing process is not complete, defects may appear.
- The curing process of this product is greatly improved by heat/oven curing.
- To achieve a good pot-life, please keep any unused mixture away from air by covering the container with a lid or plastic.
- Thinner selection and ambient temperature will directly influence the pot-life.

The data provided in this technical sheet correspond to the values and characteristics of the product offered, in relation to our skills and experience. Novalk guarantees the physical-chemical characteristics of its products, as well as their consistency. However, the responsibility for the final result of the product application is to be considered up to the user, who must ensure that the selected product corresponds to his application needs and to the type of support selected. The viscosity level of highly thixotropic products may differ from what is reported in the technical data sheet. To be considered acceptable, this value should differ by a maximum of 30% from the reported value in the technical data sheet.